

BABBITTING SERVICE, INC.

(866)378-2005

BABBITT BEARING INSPECTION REPORT CERTIFICATE

Customer Information

Customer: Johnson & Johnson
PO#: 1234Y90986
BSI Job#: 10000-01
Bearing S/N or Description: Westinghouse Motor Bearing #OPE

Ultrasonic Test Inspection

Type Of Inspection: Bond of babbitt to bearing shell interface
Acceptance Criteria: NONE GIVEN
Default Acceptance Criteria: 95% of load area middle 1/3 bottom half & 85% Of total bearing surface area excluding bottom of dovetailed areas when applicable with no single area exceeding 7% of the total area. At edges no lack of bond exceeding 2 inches in length.
Inspection Results: PASS

Dimensional Bore Inspection

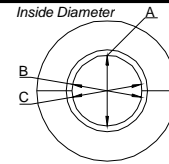
Requested Bore: 5.000 (vertical) 5.005 (horizontal) +.001 -.000

Inspection Results (Numbered End)

"A" Inspection: PASS
"B" Inspection: PASS
"C" Inspection: PASS

Inspection Results (Other End)

"A" Inspection: PASS
"B" Inspection: PASS
"C" Inspection: PASS



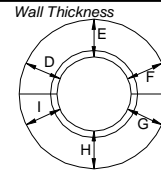
Dimensional Wall Thickness Inspection

Requested Wall: .3750 / .3760

Inspection results

"D" Inspection: PASS
"E" Inspection: PASS
"F" Inspection: PASS

"G" Inspection: PASS
"H" Inspection: PASS
"I" Inspection: PASS

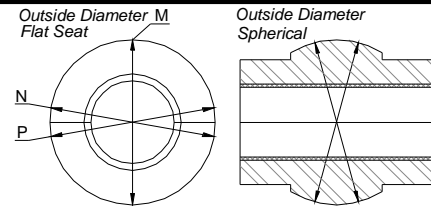


Dimensional OD Inspection

Requested OD: 7.000 +.000 -.001

Inspection results

"M" Inspection: PASS
"N" Inspection: PASS
"P" Inspection: PASS



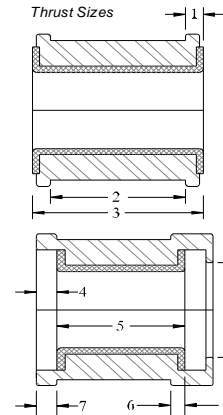
Dimensional Inspection—Other Areas of Concern

Inspection results

"1" Inspection: N/A
"2" Inspection: N/A
"3" Inspection: N/A
"4" Inspection: N/A

"5" Inspection: N/A
"6" Inspection: N/A
"7" Inspection: N/A

"H" Seal : N/A
"H" Seal Other End : N/A



Quality Control

All inspection work has been performed with certified measuring and testing equipment that conforms to the BSI quality program. This certificate may not be copied, except in full, without the written consent of Babbitting Service, Inc. The data in this certificate was recorded during the actual inspection on BSI Form 1040 with bearing at ambient temperature.

Inspector: Luis Heridia

Date: 01-01-05

Quality Control Approved

Approved By

BSI Form QC1050—Rev F